



Presented to the
LIBRARY of the
UNIVERSITY OF TORONTO
by

Canadian Arctic Gas Study Limited

CANADIAN ARCTIC GAS PIPELINE LIMITED





DESIGN DRAWINGS

(SECTION 8 b 3)

AND

FLOW DIAGRAMS

(SECTION 8 b 4)

DRAWINGS AND FLOW DIAGRAMS



THIS VOLUME CONTAINS SCHEMATIC ARRANGEMENTS AND SPECIAL DESIGN DRAWINGS, AND FLOW DIAGRAMS, FOR APPLICANT'S PROPOSED FACILITIES.

DRAWINGS

SHEET	No	DRAWING No	TITLE
A-1		401-0001, 401-1000, 402-1000 403-1000, 404-0001, 404-1000 405-1000.	TYPICAL COMPRESSOR STATION CONFIGURATIONS
B-1		0300-6000, 0300-6030	MAINLINE BLOCK VALVE AȘSEMBLY & TYPICAL SCRAPER TRAP
C-1		0700-1000	TYPICAL MEASUREMENT STATION PLOT PLAN
D-1		1-0500-3002, 1-0500-3005	TYPICAL DIVISION-DISTRICT HEADQUARTERS AND MAINTENANCE UNIT PLOT PLAN TYPICAL DETAILS OF EQUIPMENT AND BUILDING FOUNDATIONS
E-1		2-0800-7024, 1-0800-7025 4-0800-7026	PLOT PLAN AND ELEVATION DETAILS FOR TYPICAL TERRESTRIAL MICROWAVE COMMUNICATION SITES
E-2		4-0800-7010, 4-0800-7017 4-0851 - 7003	PIPELINE COMMUNICATIONS AND CONTROL REQUIREMENTS
F-1		4-0100-0002,4-0100-0003	TYPICAL UNCASED ROAD CROSSING & CASED RAILWAY CROSSING
G-1		0-0900-9001, 0-0900-9002 0-0900-9003, 0-0900-9004	CATHODIC PROTECTION INSTALLATIONS TYPICAL GROUND BEDS
H-1		1C-0209-1001, 1C-0210-1001	FIRTH RIVER CROSSING PROFILE AND PLAN VIEWS
H-2		1E-0209-1001, 1E-0210-1001	PEEL RIVER CROSSING PROFILE AND PLAN VIEWS
H-3		1E-0209-1003, 1E-0210-1003	MACKENZIE RIVER CROSSING (POINT SEPARATION) PROFILE AND PLAN VIEWS
H-4		1A-0209-1001, 1A-0210-1001	MACKENZIE RIVER CROSSING (SWIMMING POINT) PROFILE AND PLAN VIEWS
H-5		18-0209-1007, 18-0210-1007	GREAT BEAR RIVER CROSSING PROFILE AND PLAN VIEWS
H-6		1B-0209-1017 , 1B-0210-1017	MACKENZIE RIVER CROSSING (BURNT ISLAND) PROFILE AND PLAN VIEWS
H-7		1B-0209-1018 , 1B-0210-1018	LIARD RIVER CROSSING PROFILE AND PLAN VIEWS
H-8		2A-0209-1001, 2A-0210-1001	PEACE RIVER CROSSING PROFILE AND PLAN VIEWS
H-9		2A-0209-1003, 2A-0210-1003	ATHABASCA RIVER CROSSING PROFILE AND PLAN VIEWS
H-10		2C-0209-1004, 2C-0210-1004	KOOTENAY RIVER CROSSING PROFILE AND PLAN VIEWS
H-11		4-0210 -1099	TYPICAL STREAM CROSSING PROFILES

FLOW DIAGRAMS

Flow diagrams are presented which show the maximum capacity of Applicant's proposed pipeline system for the first five years of operation, under average winter (October 19 to April 20) and average summer (April 20 to October 19) conditions. The formulae and assumptions used to generate the flow diagrams are given in Section 8.b 2, Flow Formulae and Basic Assumptions. The connecting facilities of Alaskan Arctic Gas Pipeline Company are shown as well as Applicant's facilities in order to demonstrate the capabilities of the company are shown as well as Applicant's facilities in order to demonstrate the capabilities of the company are shown as well as Applicant's facilities in order to demonstrate the capabilities of the company are shown as well as Applicant's facilities in order to demonstrate the capabilities of the company are shown as well as Applicant's facilities in order to demonstrate the capabilities of the company are shown as well as Applicant's facilities in order to demonstrate the capabilities of the company are shown as well as Applicant's facilities in order to demonstrate the capabilities of the company are shown as well as Applicant's facilities in order to demonstrate the capabilities of the company are shown as well as Applicant's facilities in order to demonstrate the capabilities of the company are shown as well as Applicant's facilities in order to demonstrate the capabilities of the company are shown as well as Applicant's facilities in order to demonstrate the capabilities of the company are shown as well as Applicant's facilities in order to demonstrate the capabilities of the company are shown as well as Applicant's facilities in order to demonstrate the capabilities of the

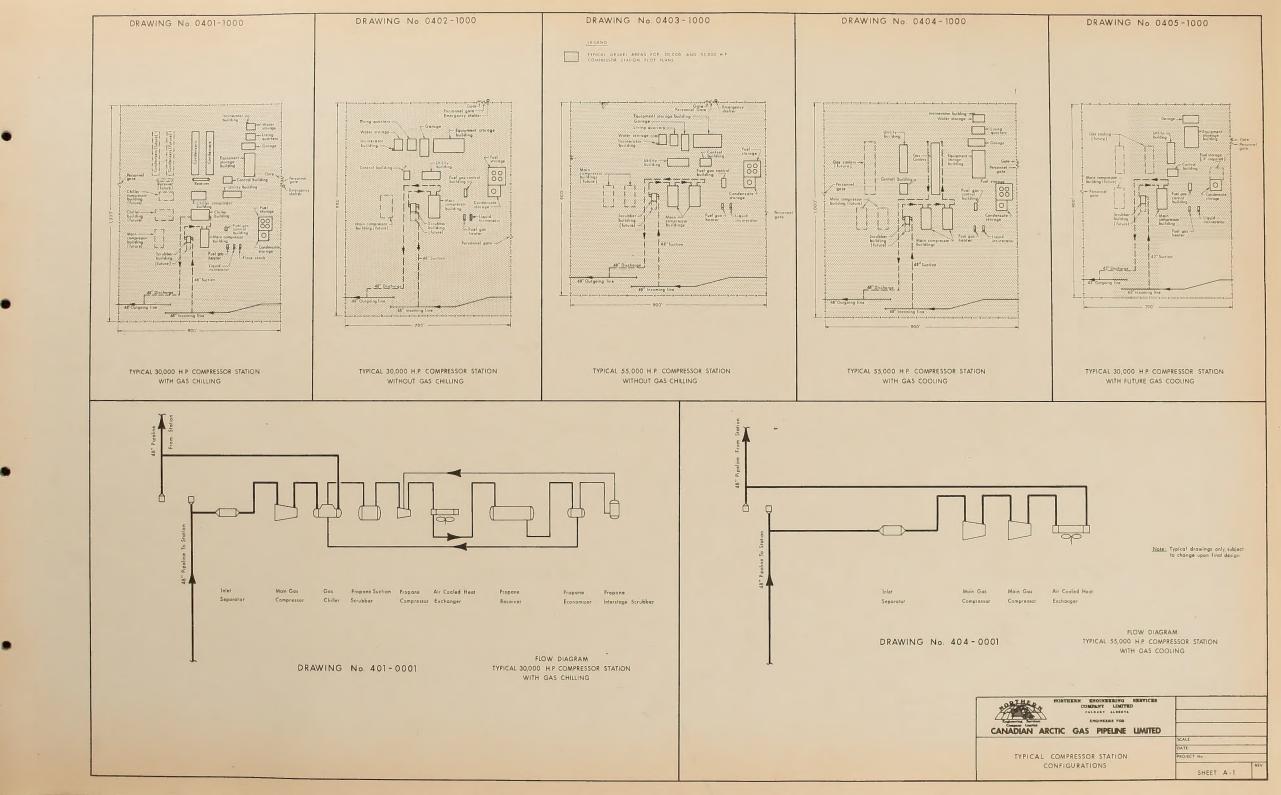
The proposed system includes two gas supply lines which join at the origin of the main line at Travaillant Lake, the main line from Travaillant Lake to Caroline, Alberta, and two gas delivery lines which begin at the terminus of the main line near Caroline, as shown in Section 8.a. 2, System Map. The data shown on the flow diagrams for the two gas supply lines and the two gas delivery lines reflect the maximum capacity of the entire system. That is, the sum of the maximum delivery capacities of the two gas supply lines is equal to the maximum capacities of the main line at its inlet, and the sum of the maximum capacities of the two gas delivery lines at their inlets is equal to the maximum delivery capacity of the main line. Each gas supply and gas delivery line has a maximum capacity somewhat in excess of that shown, but these capacities cannot be used simultaneously because the total flow is restricted by the maximum capacity of the main line. The maximum capacity of the main line at its inlet is prorated to each gas supply line in proportion to the design gas volumes from each supply source. The maximum delivery capacity of the main line is divided equally between the two gas delivery lines.

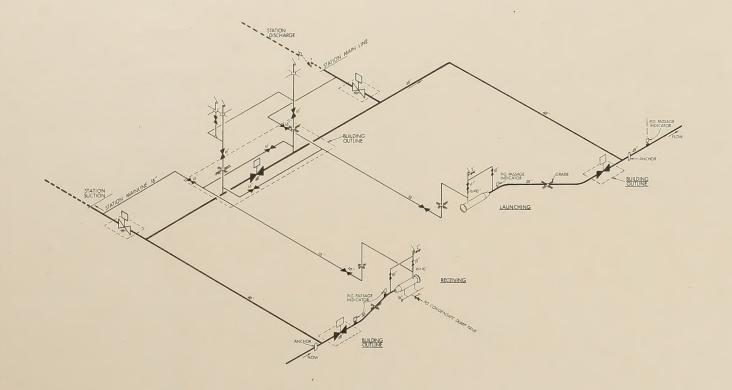
As discussed in detail in Section 8.b. 1, System Configuration, compressor station equipment, was selected so that no major equipment replacement would be required to transport optimum gas volumes (i.e.; those volumes that result in the lowest unit cost of service). As a result, there is excess compressor horsepower available at the compressor stations on the gas supply and gas delivery lines because the volumes in these lines are below optimum levels.

There is also excess compressor horsepower available on the main line of the system in the first operating year as a result of balancing the construction resource requirements for the facilities required for the first and second operating years. Three compressor stations, M-07, M-11 and M-15, that are not required by the projected gas volumes until the second operating year, are constructed for the first operating year. In addition, facilities in excess of those required for the first operating year are constructed at Stations M-19, M-21, M-25, M-29 and M-33. Each of the stations in this latter group requires a single compressor unit for the first-year gas volumes; two units are required for the second operating year and are installed for the first operating year. Similarly, the gas-cooling facilities at Stations M-21, M-25, M-29 and M-33 are not required until the second operating year but are installed for the first operating year.

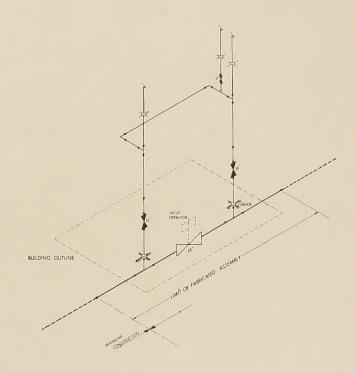
It is assumed that these excess facilities will be completed to the extent they can be started and operated to check out all the equipment and ensure that the facilities are ready for the second year of operation. The facilities will be available for service but will not normally be used during the first operating year. The flow diagrams for the first operating year, therefore, reflect that the excess facilities are not used but are available.

I-1 I-2 I-3	FLOW	DIAGRAM,	AVERAGE	SUMMER	CONDITIONS CONDITIONS CONDITIONS	-	OPERATING	YEAR	1
I-4	FLOW	DIAGRAM,	AVERAGE	SUMMER	CONDITIONS	-	OPERATING	YEAR	2
I-5 I-6	FLOW	DIAGRAM,	AVERAGE	SUMMER	CONDITIONS	-	OPERATING	YEAR	3
I-7 I-8	FLOW	DIAGRAM,	AVERAGE	SUMMER	CONDITIONS CONDITIONS	-	OPERATING	YEAR	4
I-9 I-10					CONDITIONS CONDITIONS				





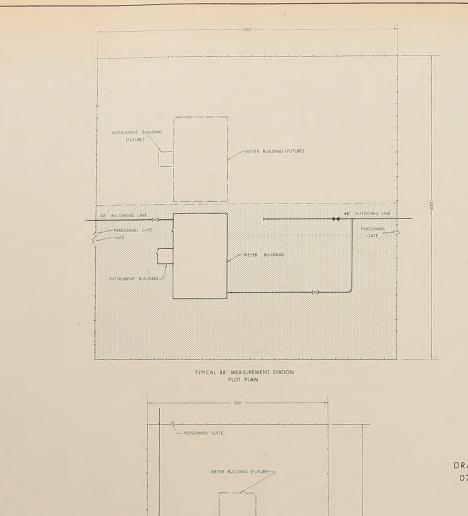
TYPICAL 48" SCRAPER TRAP ASSEMBLY DRAWING No. 0300-6030



TYPICAL 48" MAINLINE BLOCK VALVE ASSEMBLY DRAWING No. 0300 -6000

NOTE: TYPICAL DRAWINGS ONLY, SUBJECT TO CHANGE UPON FINAL DESIGN.

C.M.R	NORTHERN ENGINEERING ERRYCES COMPANY LIMITED COMPANY AMERICA		
DRAWN BY:	ENGINEERS FOR		
CHECKED BY	CANADIAN ARCTIC GAS PIPELINE LIMITED		
		SCALE	
ENGINEERS APPROVAL	MAINLINE BLOCK VALVE ASSEMBLY	DATE	
	AND	PROJECT No	
PROJECT MANAGER	TYPICAL SCRAPER TRAP	SHEET 8-I	RE



INSTRUMENT BUILDING

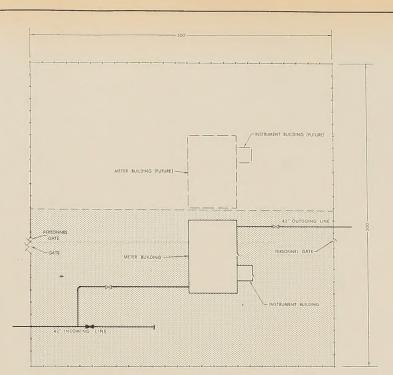
METER BUILDING

TYPICAL PIPELINE SALES MEASUREMENT STATION

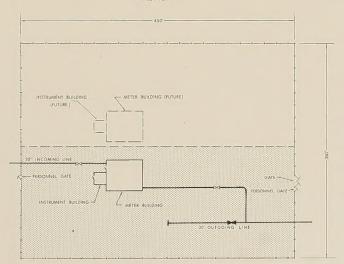
PLOT PLAN

PERSONNEL GATE~

DRAWING No. 0700 - 1000



TYPICAL 42" MEASUREMENT STATION PLOT PLAN



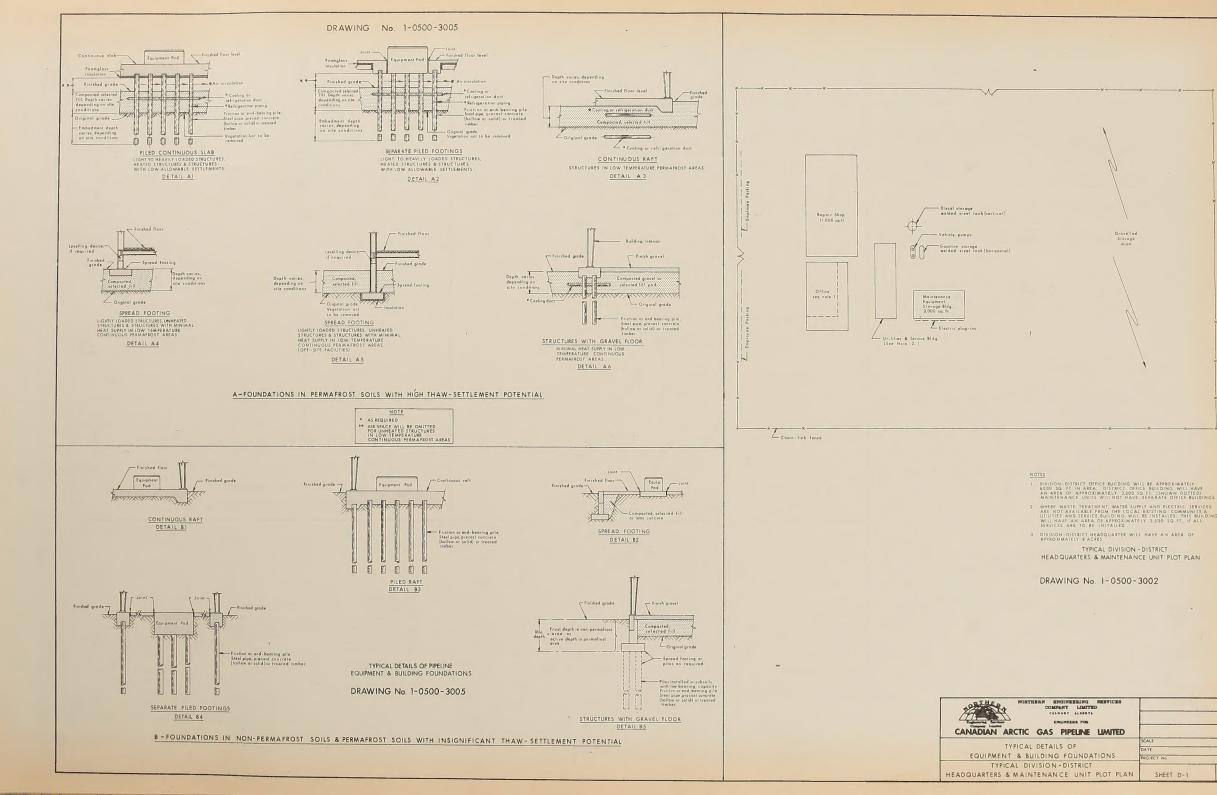
NOTE:
THESE PLOT PLANS ARE TYPICAL ONLY AND ARE SUBJECT TO REVISION UPON FINAL DESIGN.

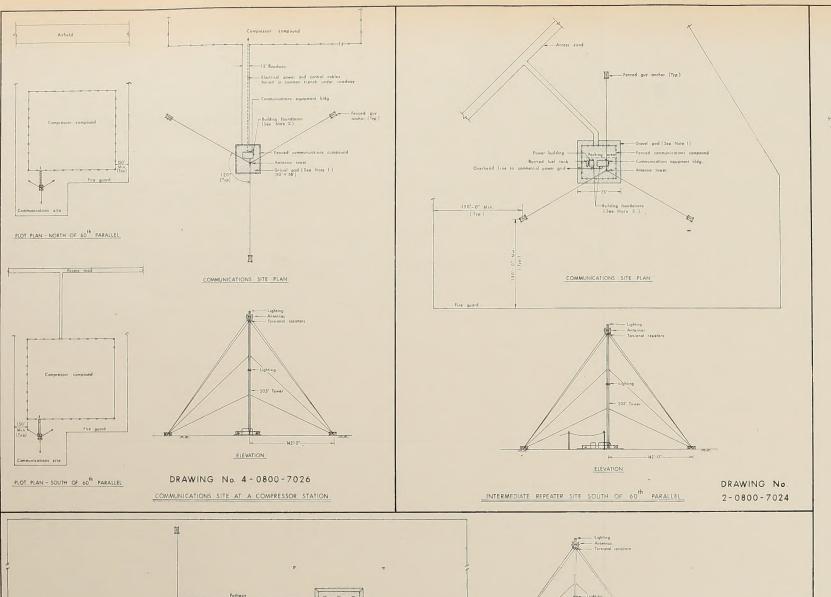
TYPICAL 30" MEASUREMENT STATION PLOT PLAN

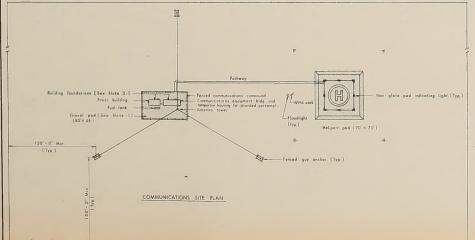


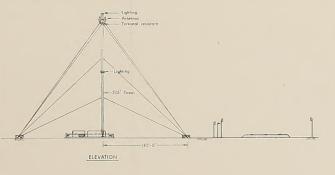
PLOT PLANS

SHEET C-1







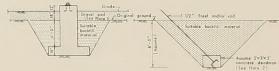


INTERMEDIATE REPEATER SITE NORTH OF 60 H PARALUEL

DRAWING No. 1-0800-7025



PLA



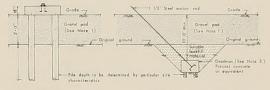
ELEVATION

SECTION THROUGH GUY ANCHOR (TYP.)

TYPICAL BASE AND ANCHOR DETAILS IN PERMAFROST REGIONS
WITH INSIGNIFICANT THAW - SETTLEMENT POTENTIAL
AND IN NON-PERMAFROST. REGIONS WITH HIGH BEARING CAPACITY SOIL



PLAN



ELEVATION

SECTION THROUGH GUY ANCHOR (TYP.)

TYPICAL BASE AND ANCHOR DETAILS IN PERMAFROST REGIONS
WITH HIGH THAW - SETTLEMENT POTENTIAL
AND IN NON - PERMAFROST REGIONS WITH LOW BEARING CAPACITY SOIL

NOTES

- 1.5'-0" GRAYEL PADS ARE REQUIRED AS INDICATED FOR UNSTABLE SOIL CONDITIONS, OTHERWISE AN 18" PAD IS REQUIRED FOR THE COMMUNICATIONS COMPOUND ONLY.
- 2. ROCK ANCHORS SHALL BE USED WHERE POSIBLE INSTEAD OF CONCRETE AS SHOWN.
- 3.— IN PREMATROSE REGIONS WITH HIGH THAW SETTLEMENT POTENTIAL BUILDINGS WITH BE EEECED ON CONCRETE SLASS SUPPORTED 12" ABOVE THE GRAVEL PAD ON PILES IN NON-PERMATROSE REGIONS WITH LOW BEAUNG CAPACITY SOIL NO AIR SPACE IS REQUISED.
- IN PERMAPROST REGIONS WITH INSIGNIFICANT THAW SETTLEMENT POTENTIAL AND IN NON-PERMAPROST REGIONS WITH HIGH BEARING CAPACITY SOIL NO PILES WILL BE REQUIRED.
- * 4. ABOVE DETAILS ARE TYPICAL FOR DRAWING Nos.: 2-0800-7024 1-0800-7025 4-0800-7026



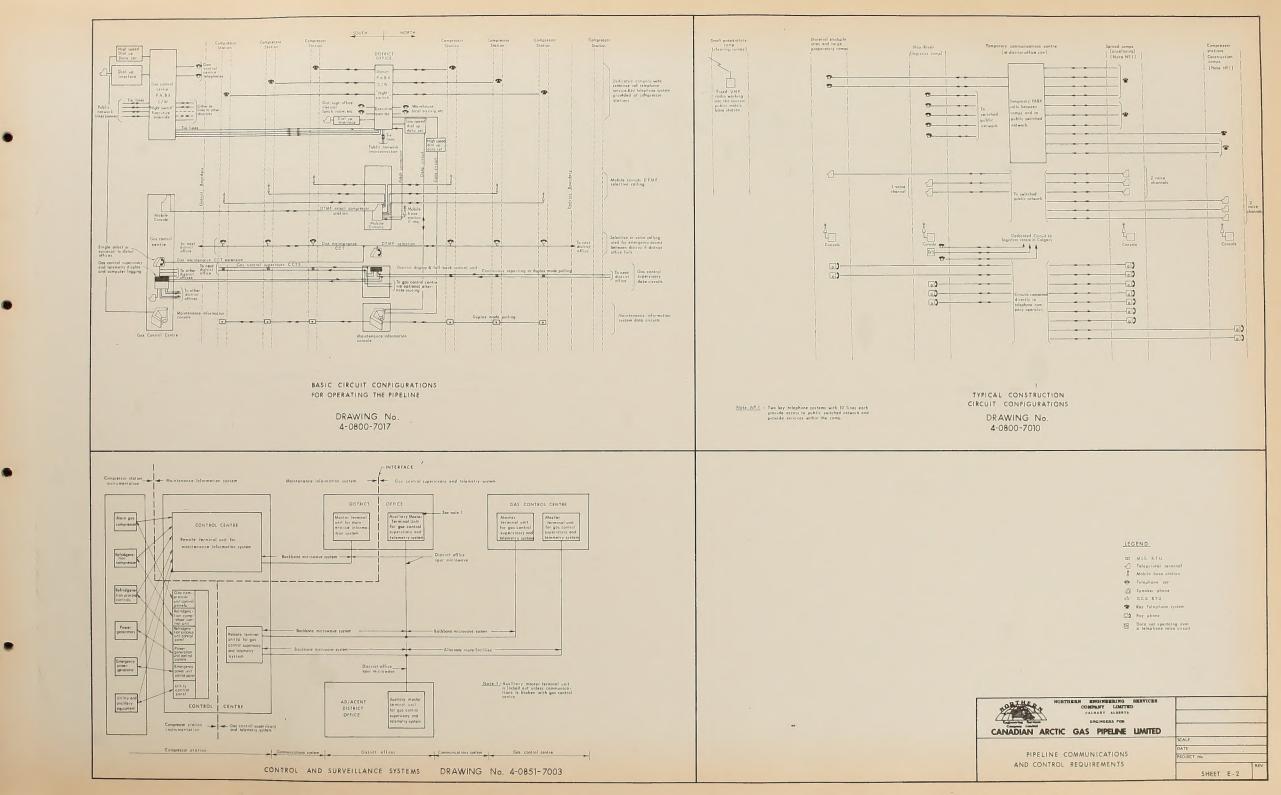
HERN ENGINEERING SERV COMPANY LIMITED CALGARY ALSSEYS ENGINEERS FOR

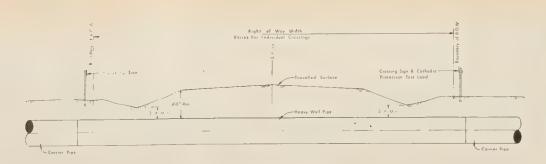
CANADIAN ARCTIC GAS PIPELINE LIMITED

PLOT PLAN AND ELEVATION DETAILS
FOR TYPICAL TERRESTRIAL
MICROWAVE COMMUNICATION SITES

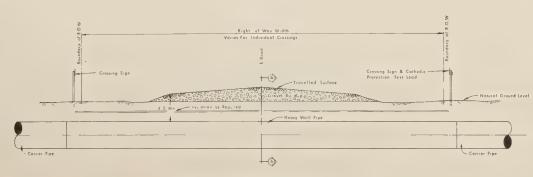
SHEET E - 1

PROJECT N





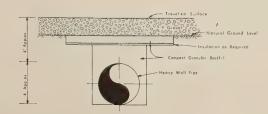
CROSSING IN NON PERMAFROST ZONE



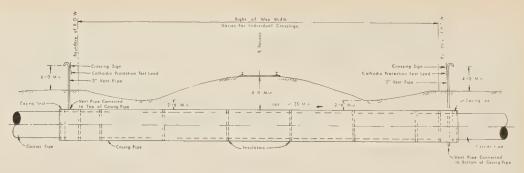
CROSSING IN DETRIMENTAL PERMAPROST ZONE

	TYPICAL PIPE	SIZES	
CARRIER	PIPE	HEAVY	WALL PIPE
48" O D. x 0	720" w1	48" O D	x 1 034" wl
42" O D = 0	430" w1.	42" O D	* 0.005" wt

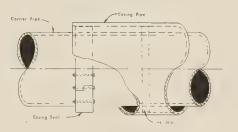
DRAWING No. 4-0100-0003



SECTION A-A



RAILWAY CROSSING



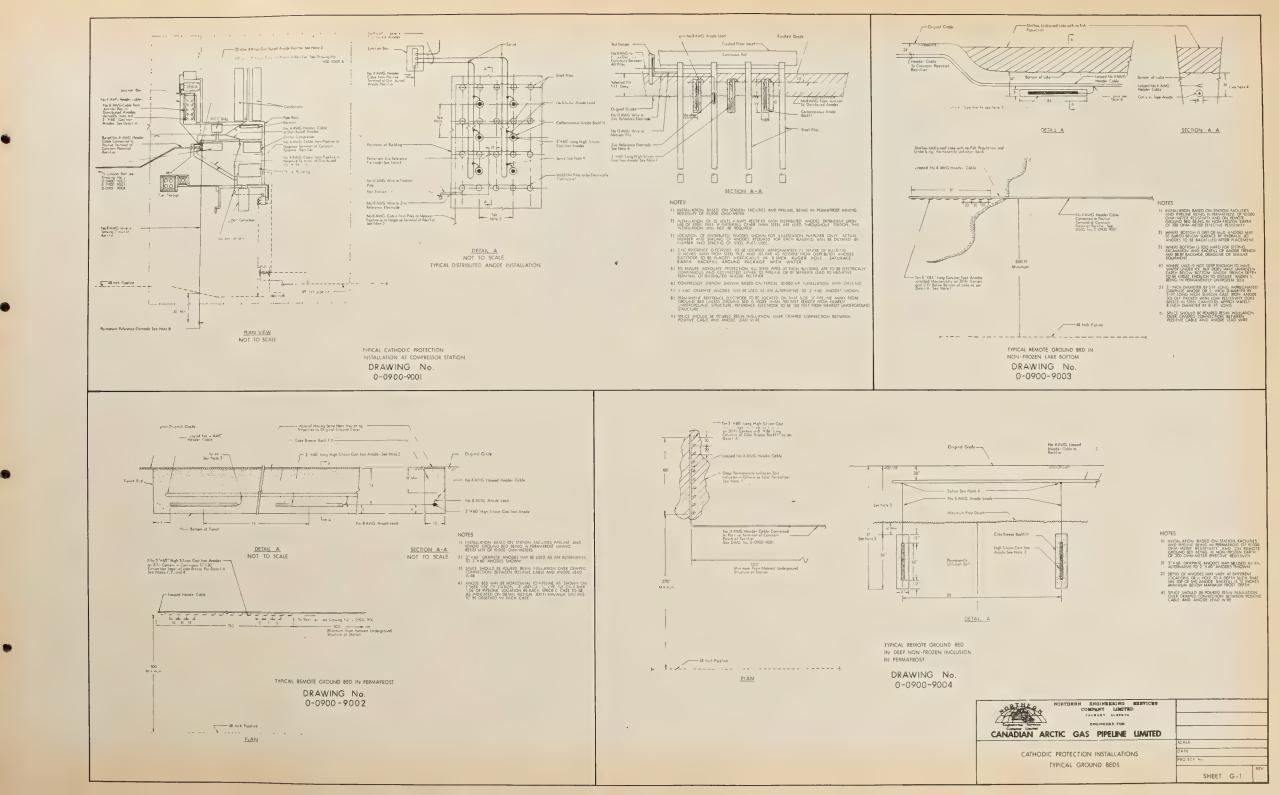
CASING SEAL DETAIL

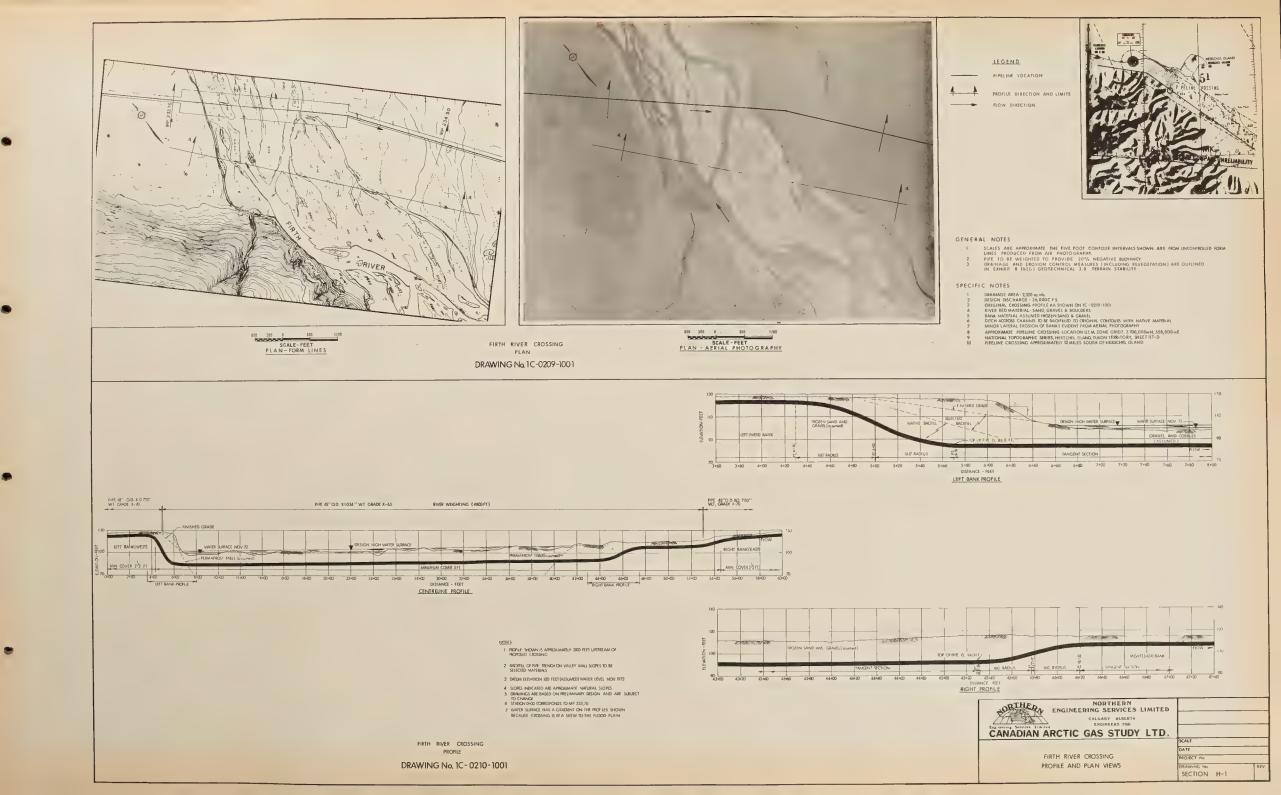
DRAWING No. 4-0100-0002

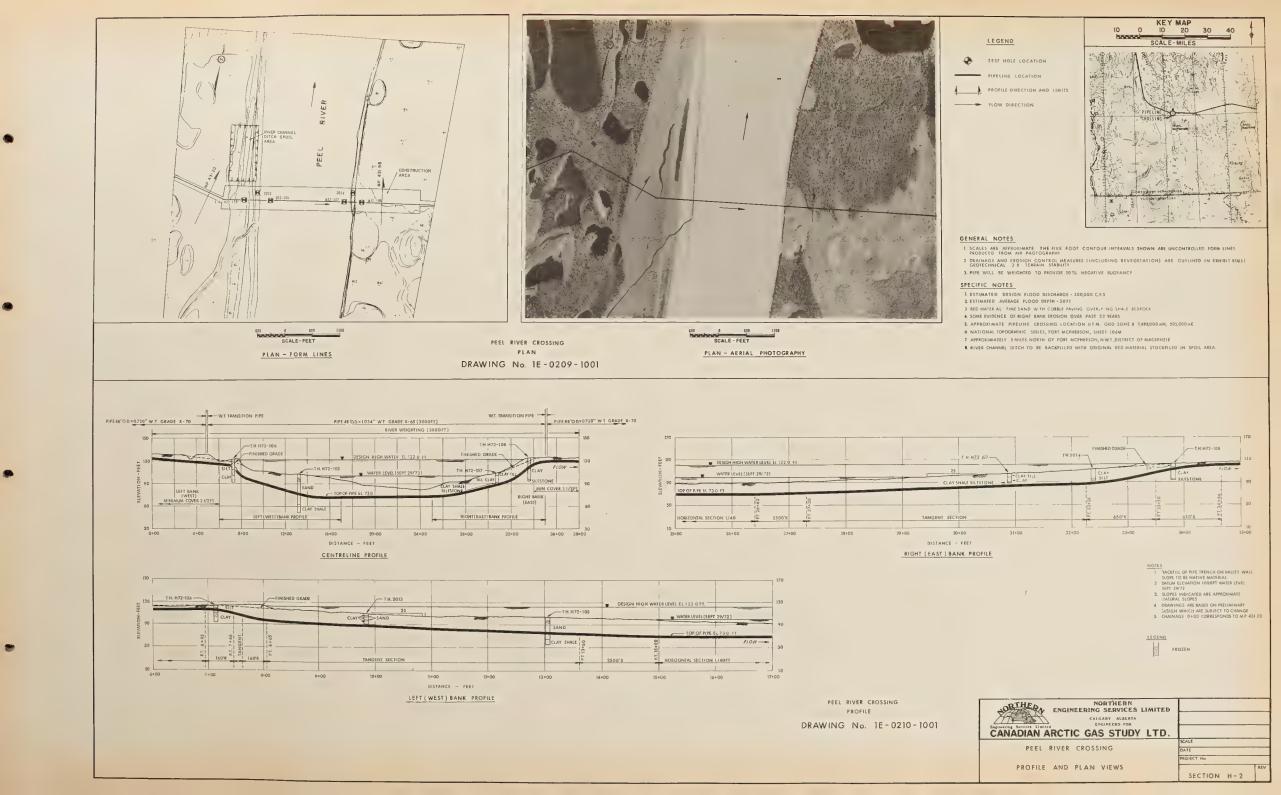
NOT

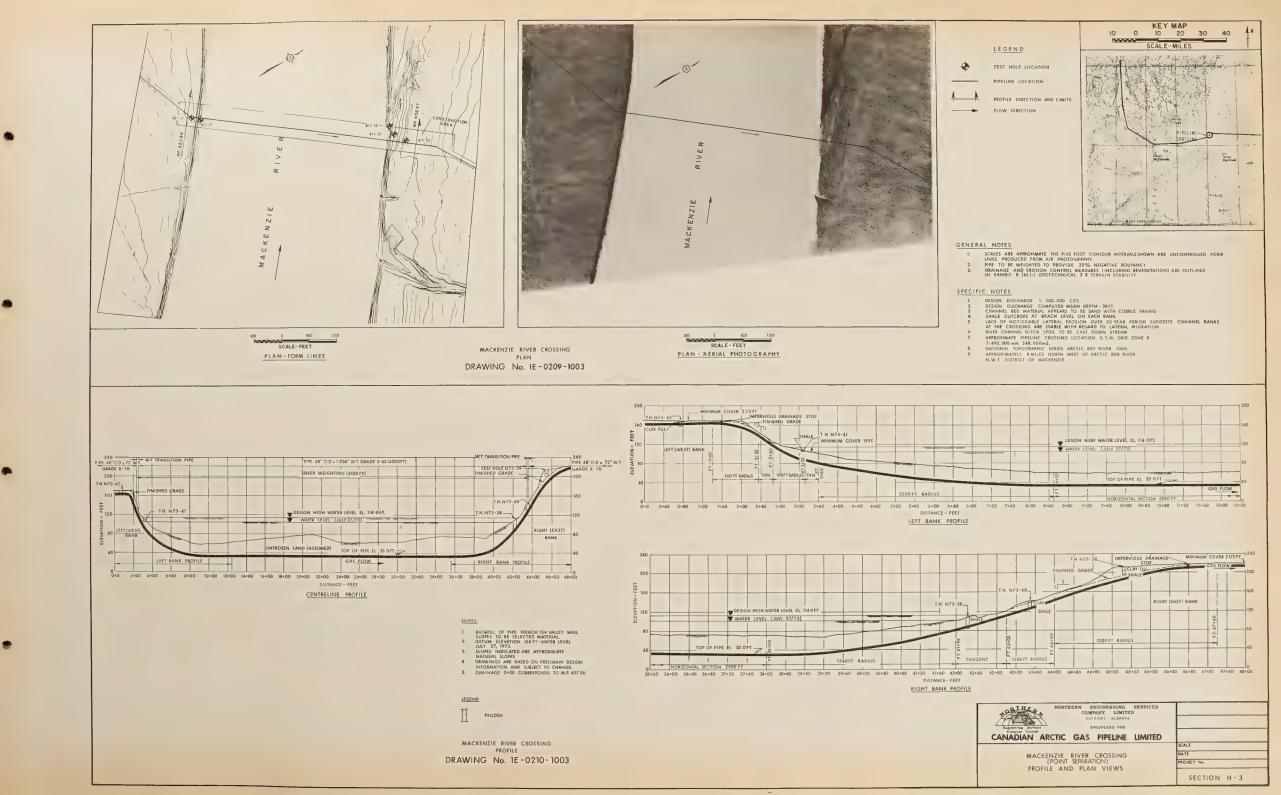
TYPICAL DRAWINGS ONLY SUBJECT TO CHANGE UPON FINAL DESIGN

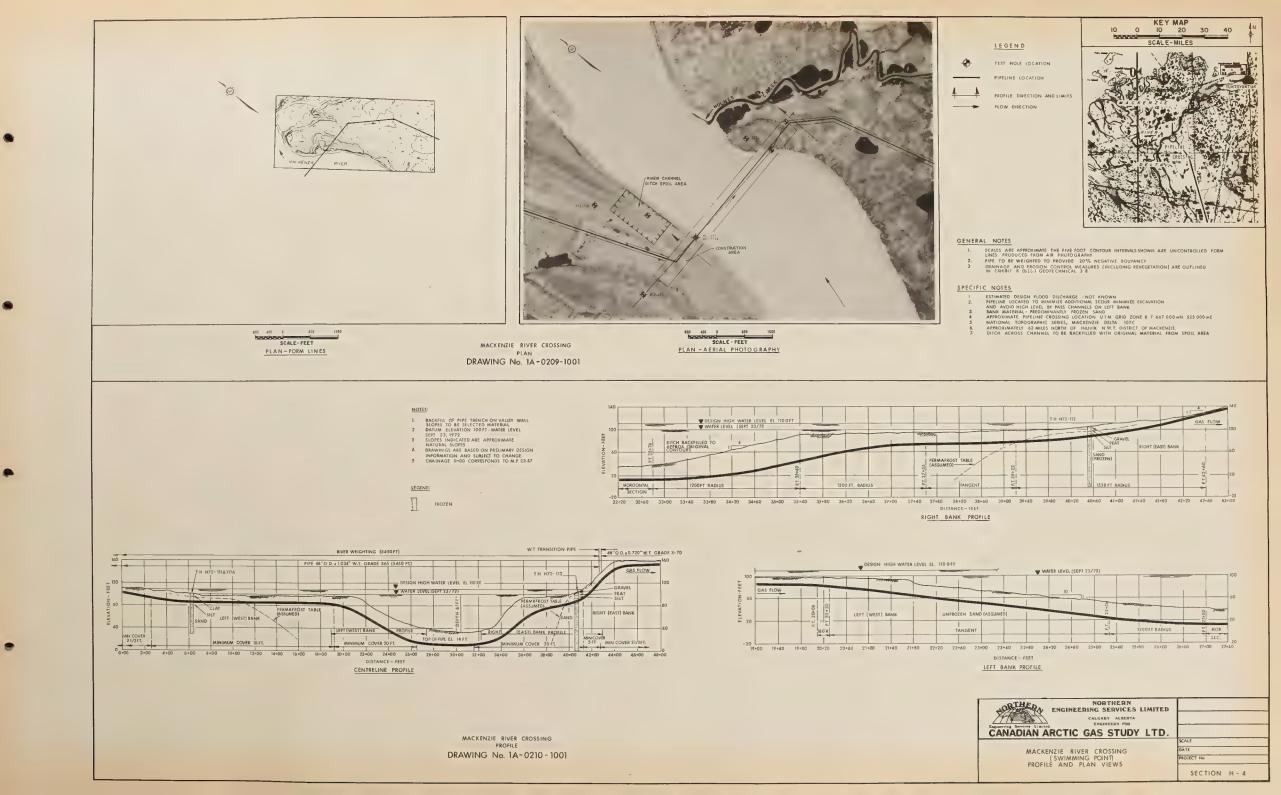


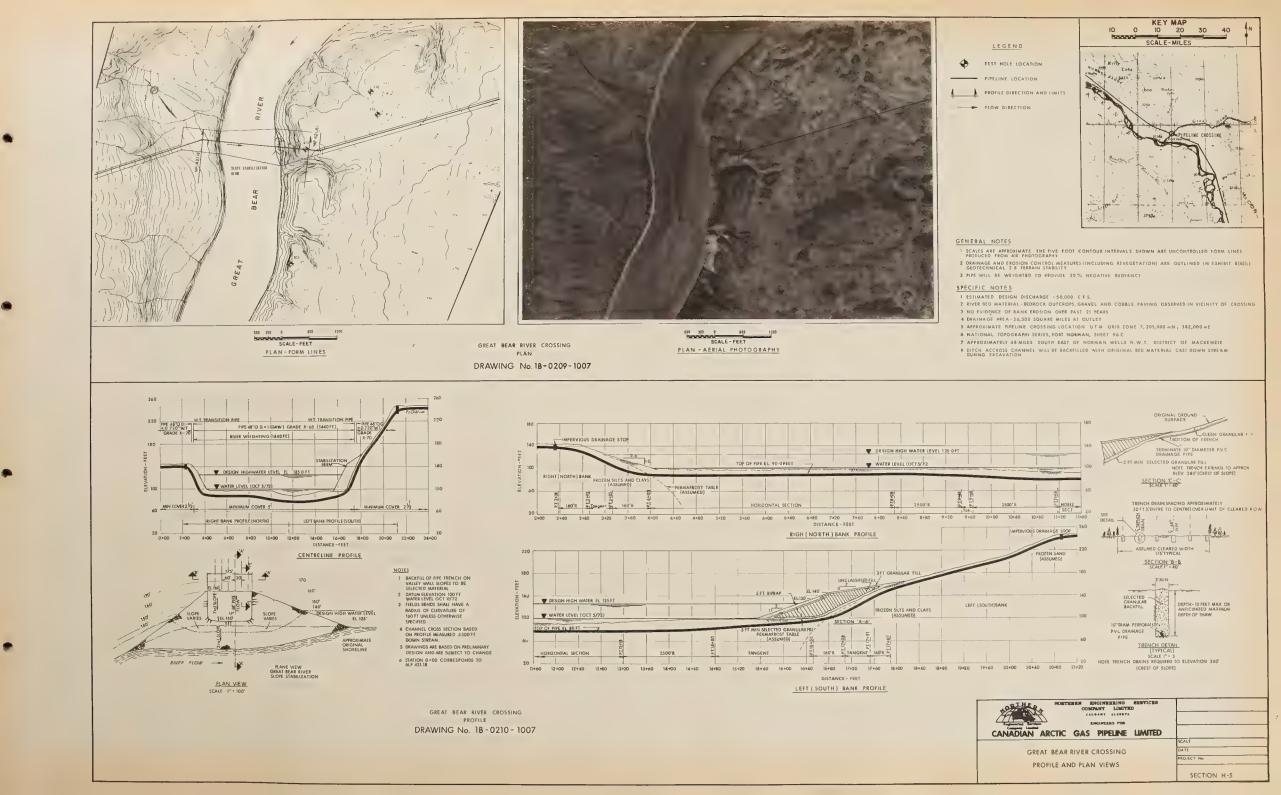


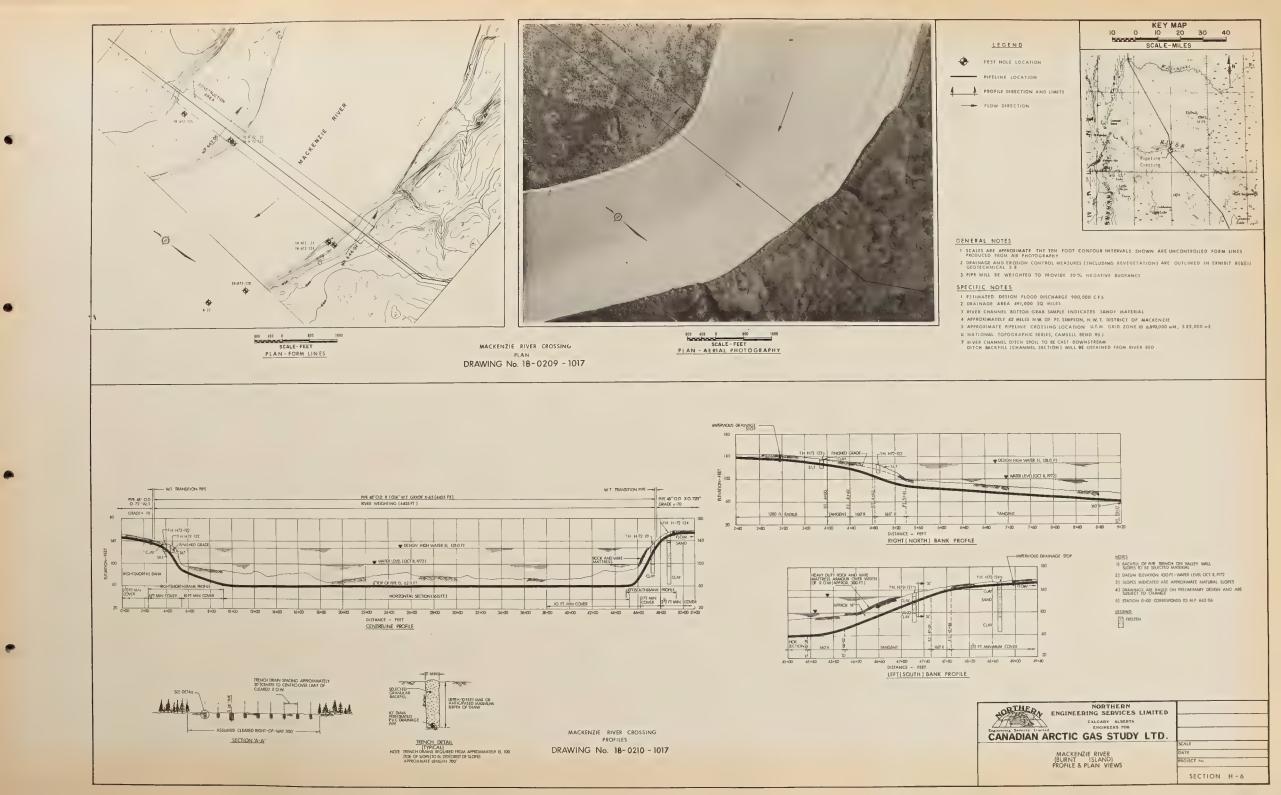


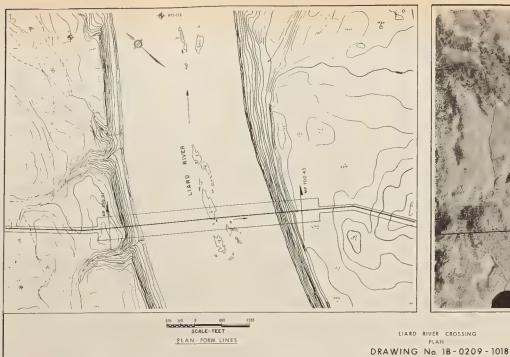












SCALE - FEET PLAN - AERIAL PHOTOGRAPHY

GENERAL NOTES

1 SCALES ARE APPROXIMATE, THE FIVE FOOT CONTOUR INTERVALS SHOWN ARE UNCONTROLLED FORM LINES PRODUCED FROM AIR PHOTOGRAPHY

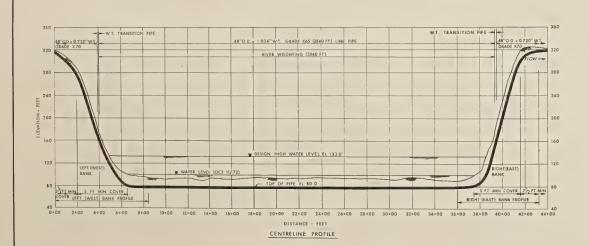
0 10 20 30

- 2 DRAINAGE AND EROSION CONTROL MEASURES (INCLUDING REVEGETATION) ARE OUTLINED IN EXHIBIT 8(b) (i)
 GEOTECHNICAL 3 8
- 3 PIPE WILL BE WEIGHTED TO PROVIDE 20% NEGATIVE BUOYANCY

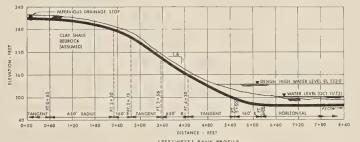
SPECIFIC NOTES

LEGEND TEST HOLE LOCATION PIPELINE LOCATION PROFILE DIRECTION AND LIMITS

- I DESIGN DISCHARGE 530,000 Z ESTIMATED AVERAGE DESIGN FLOOD DEPTH 43 FT C F S
- 3 PIPELINE RELOCATED SUBSEQUENT TO DRILLING PROGRAM MORE FAVORABLE BANK STABILITY AT RELOCATED SECTION
- 4 APPROXIMATE PIPELINE CROSSING LOCATION U.T.M. GRID ZONE 10 6,816,000 mN 578,000 mE
- 5 NATIONAL TOPOGRAPHIC SERIES, FORT SIMPSON 95H
- 6 APPROXIMATELY 28 MILES SOUTH OF FT. SHAPSON, N.W.T., DISTRICT OF MACKENZIE
 7 DITCH ACROSS CHANNEL TO BE BACKFILED WITH ORIGINAL BED MATERIAL CAST DOWNSTREAM DURING
 EXCAVATION.



LIARD RIVER CROSSING PROFILE DRAWING No. 1B - 0210 - 1018



LEFT (WEST) BANK PROFILE DESIGN HIGH WATER LEVEL EL 133 39+00 39+60 40+20 40+80 41+40 42+00 42+60 43+20 DISTANCE - FEET

RIGHT (EAST) BANK PROFILE

NORTHERN ENGINEERING SERVICES LIMITED CALGARY ALBERTA ENGINEERS FOR

CANADIAN ARCTIC GAS STUDY LTD.

LIARD RIVER CROSSING PROFILE AND PLAN VIEWS

SECTION H-7

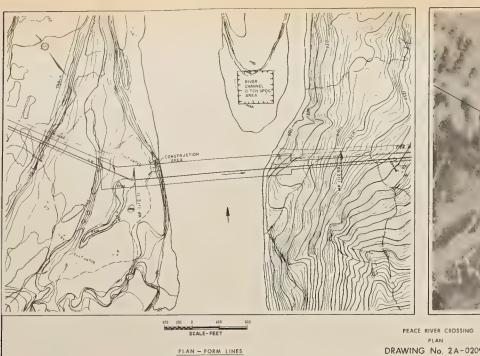
I. BACKFILL OF PIPE TRENCH ON VALLEY WALL SLOPES TO BE SELECTED MATERIAL

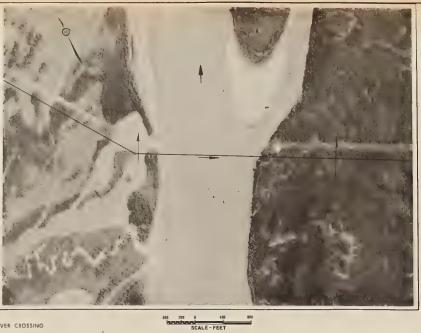
SELECTED MATERIAL

SELECTED MATERIAL

PARTON LEVATION 100 FF
WARTP EVEL OCT 11/72

FIELD BENDS SHALL MAN OF
INFORMATION 100 FF





PROFILE DIRECTION AND LIMITS

FLOW DIRECTION

GENERAL NOTES

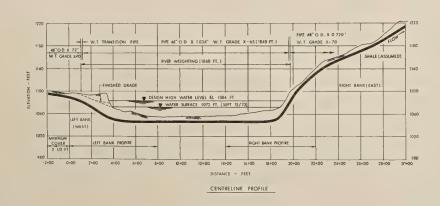
- I SCALES ARE APPROXIMATE THE FIVE FOOT CONTOUR INTERVALS SHOWN ARE UNCONTROLLED FORM LINES PRODUCED FROM AIR PHOTOGRAPHY
- 2 DRAINAGE AND EROSION CONTROL MEASURES (INCLUDING REVEGETATION) ARE OUTLINED IN EXHIBIT 8[6]
- 3 PIPE WILL BE WEIGHTED TO PROVIDE 20 % NEGATIVE BUOYANCY

SPECIFIC NOTES

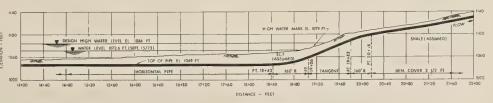
- 1 DRAINAGE AREA 48750 SQUARE MILES 2 DESIGN DISCHARGE 400,000 C F S
- 3 COMPUTED MEAN DESIGN DISCHARGE DEPTH 21 FEET
- A RIVER CHANNEL DITCH TO BE BACKFILLED WITH ORIGINAL BED MATERIAL STOCKPILED IN SPOIL AREA

DRAWING No. 2A-0209-1001

PLAN - AERIAL PHOTOGRAPHY







RIGHT BANK PROFILE

PEACE RIVER CROSSING PROFILE DRAWING No. 2A-0210-1001



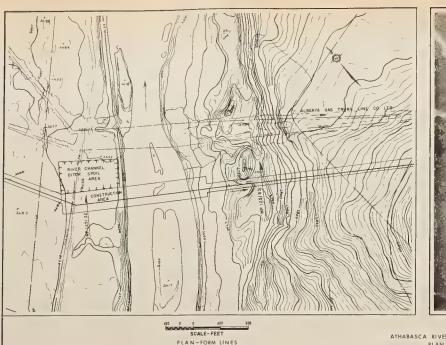
NORTHERN ENGINEERING SERVICES LIMITED CALGARY ALBERTA ENGINEERS FOR

CANADIAN ARCTIC GAS STUDY LTD.

PEACE RIVER CROSSING PROFILE AND PLAN VIEWS

SECTION H-8

PROJECT No.



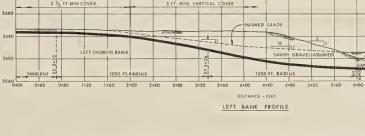
PIPE 48"O.D =1034"WT. GRADE X-65(1246 FT)

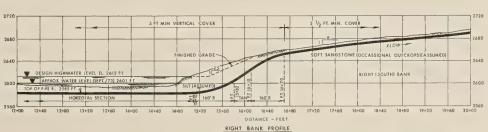
CENTRELINE PROFILE

SCALE - FEET PLAN - AERIAL PHOTOGRAPHY

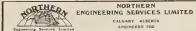
ATHABASCA RIVER CROSSING

DRAWING No 2A-0209-1003





ATHABASCA RIVER CROSSING DRAWING No. 2A-0210-1003



CANADIAN ARCTIC GAS STUDY LTD.

ATHABASCA RIVER CROSSING PROFILE AND PLAN VIEWS

PROJECT No SECTION H-9

1 EEE/ANDICKS ARE OPPROXIMATE AND REPRESENT ELEVATION
2 SIOPES ARE APPODIMANTE NATURAL SLOPES UNIESS
OTHERWISE UNICATED
3 BACEFILL MAY BE NATURE MATERIAL
4 MINIMUM ADDICATES CONTROL 10 MINIMUM ADDICATES CONTROL 10 MINIMUM ADDICATES CONTROL 10 MINIMUM ADDICATES CONTROL 10 MINIMUM ADDICATES ADDICATED TO MINIMUM ADDICATES ADDICATED TO ME 123.17 TO ME 123.17

KEY MAP

I SCALES ARE APPROXIMATE THE FIVE FOOT CONTOUR INTERVALS SHOWN ARE UNCONTROLLED FORM LINES PRODUCED FROM AIR PHOTOGRAPHY 2 DRAINAGE AND EROSION CONTROL MEASURES (INCLUDING REVEGETATION) ARE OUTLINED IN EXHIBIT 8(b)(i)
GEOTECHNICAL 3 8 TERRAIN STABILITY

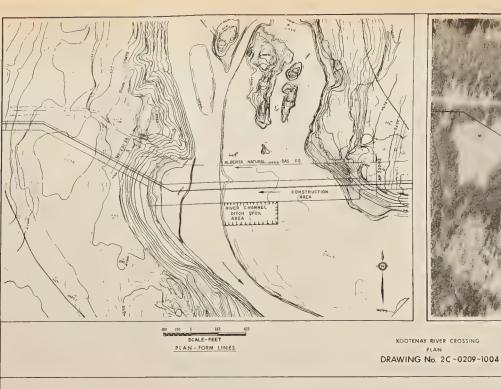
4 RIVER CHANNEL DITCH TO BE BACKFILED WITH ORIGINAL BED MATERIAL STOCKPILLED IN SPOIL AREA

3 PIPE WILL BE WEIGHTED TO PROVIDE 20 % NEGATIVE SUCYANCY

LEGEND PIPELINE LOCATION PROFILE DIRECTION AND LIMITS

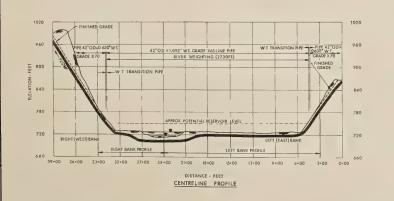
GENERAL NOTES

SPECIFIC NOTES 1 DRAINAGE AREA 4550 SQUARE MILES 2 DESIGN DISCHARGE 150,000 CFS 3 DESIGN DISCHARGE COMPUTED MEAN DEPTH 16 FEET



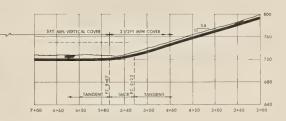
SCALE - FEET PLAN - AERIAL PHOTOGRAPHY

24+00 23+60 23+20 22+80 22+40 22+00 21+60 21+20 20+80 20+40 20+00 19+60



21/2 FT MIN COVER S FT MIN VERTICAL COVER APPROX POTENTIAL RESERVOIR LEVEL, LIBBY DAM 33+00 32+60 32+20 31+80 31+40 31+00 30+60 30+20 29+80 29+40 29+00 28+60 28+20 27+80 27+40 27+00 26+60 26+20 25+80

KOOTENAY RIVER CROSSING PROFILE DRAWING No. 2C-0210-1004



LEGEND PIPELINE LOCATION PROFILE DIRECTION AND LIMITS - FLOW DIRECTION

GENERAL NOTES

SPECIFIC NOTES I DRAINAGE AREA-5200 5Q MILES 2 DESIGN DISCHARGE - 70,000 C F S

DISTANCE - FEET LEFT BANK PROFILE



RIGHT BANK PROFILE

NORTHERN ENGINEERING SERVICES LIMITED CALGARY ALBERTA ENGINEERS FOR

I SCALES ARE APPROXIMATE THE FIVE FOOT CONTOUR INTERVALS SHOWN ARE UNCONTROLLED FORM LINES PRODUCED FROM AIR PHOTOGRAPHY 2. DRAINAGE AND EROSION CONTROL MEASURES (INCLUDING REVEGETATION) ARE OUTLINED IN EXHIBIT 8 (b) (i) GEOTECHNICAL 3.8 TERRAIN STABILITY

4. RIVER CHANNEL DITCH TO BE BACKFILLED WITH ORIGINAL BED MATERIAL STOCKPILED IN SPOIL AREA

3 PIPE WILL BE WEIGHTED TO PROVIDE 20% NEGATIVE BUOYANCY

CANADIAN ARCTIC GAS STUDY LTD.

KOOTENAY RIVER CROSSING PROFILE AND PLAN VIEWS

SECTION H - 10

NOTES

1. BACKFILL MAY BE NATIVE MATERIAL

2. ASSUMED BAN ELEVATION AT STATION

26-20 IS 70 7 FT

APPROX. GROUND ELEVATION AT STATION

26-20 IS 2422 FT

3. PIPE LOCATION PROVIDES FOR

MINIMUM ID 0FT, HORZIONTAL

COVER AT EACH BANK

ANTICIPATE LIBAY DAM BESSENVILLE TO

ANTICIPATE LIBAY DAM BESSENVILLE TO

COVER AT EACH BANK

ANTICIPATE LIBST DAM RESERVOIR TO

REACH FAIL SUPPLY EVEL (APPROX.
2011 ABOVE FLOOD FAIN TO

DURING JULY 78. AND TO BE DEAWN

DOWN TO BEFORW FLOOD FLOOD

SOWN TO BEFORW FLOOD FLOOD

DESIGN AND ACK SUBJECT TO CHANN

DESIGN AND ARE SUBJECT TO CHANN

OF STANDING POOR CORRESPONDS TO MP 7210

STANDING POOR CORRESPONDS TO MP 7210

KEY MAP

